



MAG-300 Chipper Blade Vice INSTRUCTIONS

The MAG-300 quickly and safely holds chipper blades so they may easily be sharpened with a MAG-8000 or MAG-9000 Lawnmower Blade Sharpener.

1. Ensure leading edge of the chipper blade is relatively square when sharpening is finished
2. To balance the blades, weigh each blade individually.
3. Blades mounted on the same chipper drum should be the same weight approximately within a half ounce. Check the chipper manufacturer's recommendations.

OPERATION OF THE MAG-300

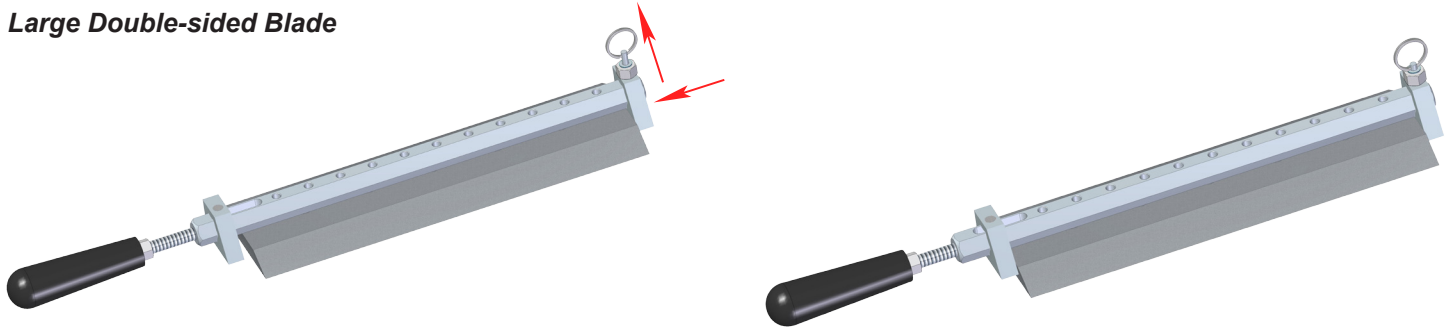
1. Place the chipper blade on a flat surface.
2. Pull the ring, to release the pin to open the jaw.
3. Place the MAG-300 over the blade
4. Pull the ring, to release the pin to close the jaw.
5. Lock the pin in a hole as close to the blade as possible.
6. Rotate the handle of the MAG-300 to tighten the inner vice jaw.
7. Now the blade is held tightly in the vice ready to be sharpened.



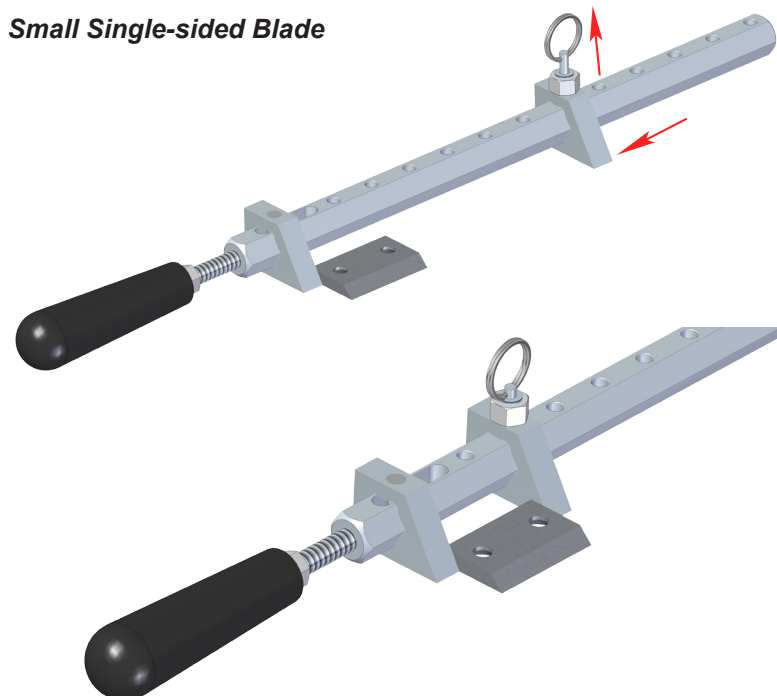
CAUTION

**WEAR GLOVES, BEWARE OF SHARP EDGES
WHEN HANDLING BLADES**

Large Double-sided Blade



Small Single-sided Blade



Medium Single-sided Blade

