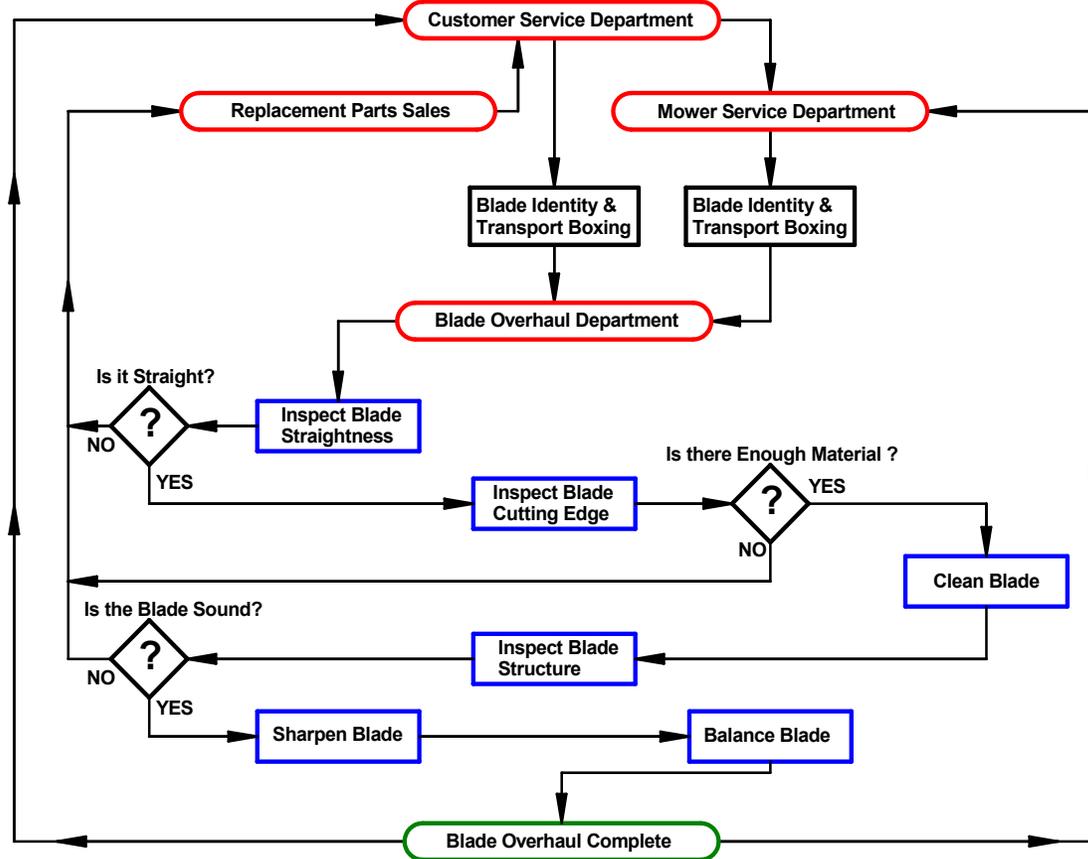


Process ANALYSIS

FLOW

How should a blade be processed through a dealer?



The flow chart to the left represents the process of a lawn mower blade through a lawn mower dealership. The lawn mower blade or lawn mower itself is brought to the dealership service counter. From there the lawn mower blade is overhauled or replaced as shown.

When a blade(s) is received or removed from a mower, it needs to be identified to whom it belongs. The Magna-Matic blade box makes this an easy, streamlined process.

Inspecting blade straightness is done with the MAG-1000 using its straightness gauge rod.

Inspecting the amount of material left of the cutting edge and blade structure (cracks etc) is done visually.

Cleaning of the blade is done with the MAG-12000 or by hand with a wire brush.

Sharpening of the blade is done with either the MAG-8000 or MAG-9000.

Balance is indicated by the MAG-1000 with an accuracy of 21 gmm.